



Material - IS 1545 CuZn30As-O

Standard Specification for Solid Drawn Copper and Copper Alloy Tubes for Condenser and Heat Exchangers

Group - Non-Ferrous Copper Alloy

Sub Group - IS 1545 Solid Drawn Copper and Copper Alloy Tubes for Condenser and Heat Exchangers Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Tube

Chemical Composition			Heat Treatment	
Arsenic	As %	0.020 - 0.060		
Iron	Fe %	0.060 max.	Stress Relieving or As Drawn or Hardening & Temperin or Tempering & Annealing or Annealing	
Nickel	Ni %	0.100 max.		· Hardoning & Tomporing
Other	Ot%	0.300 max.		
Lead	Pb %	0.070 max.		iiiig or Aimeaniig
Copper	Cu %	69.000 - 71.000		
Zinc	Zn %	Balance		
-	-	-		
-	-		Mechanical Properties	
-	-		Tensile Strength in Mpa	375 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HV	80 min.
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
CuZn30As	IS	India	Ingot and Casting	
CuZn30As-HD	IS	India	Tube	
CuZn30As-TA	IS	India	Tube	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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